

**Fortis Healthcare Limited**

Tower-A, Unitech Business Park, Block-F,  
South City 1, Sector – 41, Gurgaon,  
Haryana – 122 001 (India)

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FHL/SEC/2022-23

September 22, 2022

**The National Stock Exchange of India Ltd.  
Corporate Communications Department  
“Exchange Plaza”, 5<sup>th</sup> Floor, Bandra-Kurla  
Complex, Bandra (East), Mumbai – 400051**

**BSE Limited  
Corporate Services Department  
Phiroze Jeejeebhoy Towers  
Dalal Street, Mumbai – 400 001**

**Scrip Symbol: FORTIS**

**Scrip Code:532843**

**Sub: Intimation under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015**

Dear Madam / Sir,

This is in continuation of our earlier intimations ref. no. FHL/SEC/2018-19 dated December 15, 2018, FHL/SEC/2018-19 dated December 17, 2018 in the matter of Vinay Prakash Singh v. Sameer Gehlaut & Ors. directing ‘*Status quo with regard to sale of the controlling stake in Fortis Healthcare to Malaysian IHH Healthcare Berhad be maintained*’ and FHL/SEC/2019-20 dated November 18, 2019 on the Suo Moto Contempt Petition No. 04 of 2019.

In this regard we would like to inform that the proceedings before the Hon’ble Supreme Court have concluded with certain directions and the suo-motu contempt has been disposed-off. We are seeking legal advice to decide our future course of action.

We remain committed to our core purpose of patient care and will continue to focus on our strategic and operational objectives to further strengthen and expand our healthcare network.

We will keep all our stakeholders informed, as required. This is for your information and records please.

Thanking you,

Yours faithfully,

For **Fortis Healthcare Limited**

**Murlee Manohar Jain  
Company Secretary  
Membership No. F9598**

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**FORTIS HEALTHCARE LIMITED**

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